

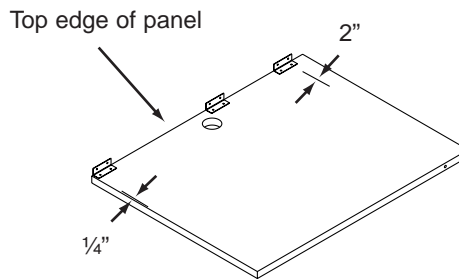
**CRT**

**Note:** Construct this unit upside down.

**Note:** This is not a freestanding unit.

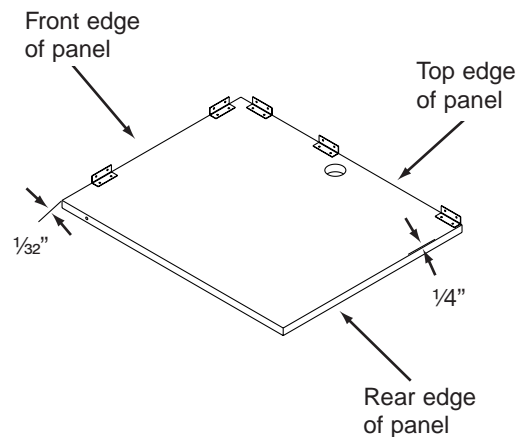
**1** Place largest panel face down on a smooth, hard surface. Attach L-Brackets as shown in Figure A using the  $\frac{5}{8}$ " pan head screws. Tops of L-Brackets must be  $\frac{1}{32}$ " below top edge of panel. The L-Bracket on the same end as the leveling glide must be 2" from the end. The L-Bracket on the other end must be  $\frac{1}{4}$ " from the end (Figure A).

**Figure A**



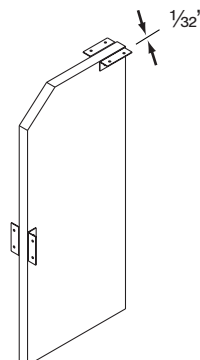
**2** Place shorter back panel face down on a smooth, hard surface. Attach L-Brackets as shown in Figure B using the  $\frac{5}{8}$ " pan head screws. Tops of L-Brackets must be  $\frac{1}{32}$ " below edge and side of panel. Take note to place one L-Bracket  $\frac{1}{4}$ " off rear edge of panel (Figure B).

**Figure B**



**3** Attach (4) L-Brackets to each support panel as shown in Figure C using the  $\frac{5}{8}$ " pan head screws. The L-Brackets must be  $\frac{1}{32}$ " off each edge (Figure C).

**Figure C**



**Recommended Tools**

- Tape Measure
- Square
- Level
- Phillips Screw Bit
- Drill

**Package**

Contents	Qty.
• Back Panel (larger)	1
• Back Panel (smaller)	1
• Worksurface	1
• Support Panels	2
• L-Brackets	16
• Flat Brackets	4
• $\frac{5}{8}$ " Pan Head Screws	64
• $\frac{3}{4}$ " Screws	32

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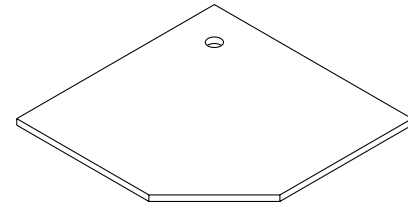
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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Care Teams.

**CRT**

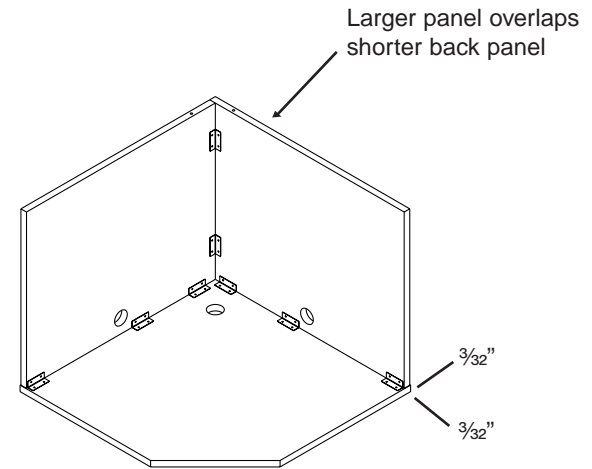
- 4** Place worksurface upside down on a smooth, hard surface (Figure D).

**Figure D**



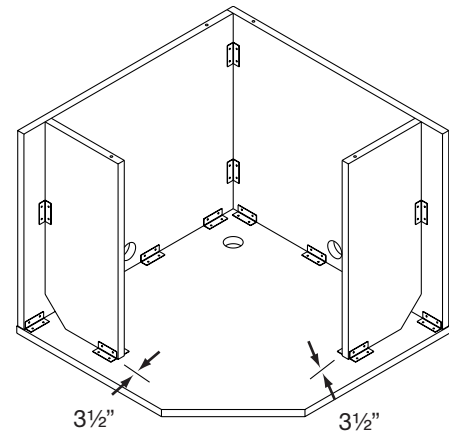
- 5** Attach back panels to worksurface and each other as shown in Figure E using the  $\frac{5}{8}$ " pan head screws. Make sure larger panel overlaps shorter panel. Worksurface should extend  $\frac{3}{32}$ " past panels on each side (Figure E).

**Figure E**



- 6** Attach the support panels to the worksurface and back panels as shown in Figure F using the  $\frac{5}{8}$ " pan head screws. Support panels must be recessed  $3\frac{1}{2}$ " from edge of top. Insert all leg levelers (Figure F).

**Figure F**



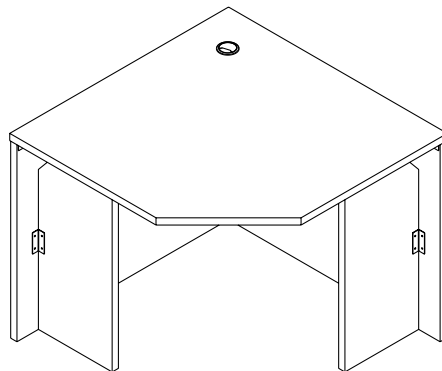
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**CRT**

**7**

Square up unit and tighten all screws securely. Carefully turn unit upright (Figure G).

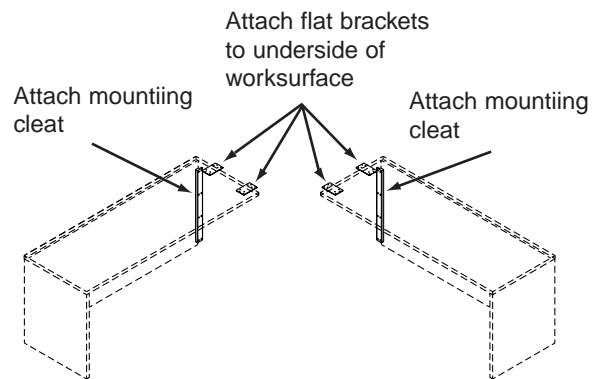
**Figure G**



**8**

Prepare returns for attachment to CRT by first attaching (2) Flat Brackets (included with return) to the underside of the return work surface at locations shown in figure H using the  $\frac{3}{4}$ " screws, overlapping the work surface by half. Attach return mounting cleat (included with return) to each return at the location shown in Figure H using the  $1\frac{1}{8}$ " screws.

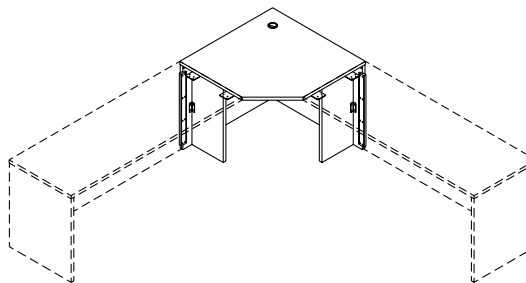
**Figure H**



**9**

Slide return units into position next to CRT worksurface. Attach flat brackets to underside of CRT using  $\frac{3}{4}$ " screws. Make sure all surfaces are flush and attach mounting cleats to CRT back panels using  $\frac{3}{4}$ " screws. Level all units (Figure I).

**Figure I**



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# CASEGOODS

Assembly Instructions

**CRT**

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