**Note:** This instruction sheet describes the assembly of a RIGHT HAND unit. The LEFT HAND unit is a mirror image and is shown assembled, for reference, at the end of these instructions (Figure K).

1. Place the Back Panel face down on a clean, solid surface or floor. Attach five (5) Figure 8 Brackets in the approximate locations shown using the #8 x 1/2” flathead screws provided (Figure A).

   Use a center punch to mark the screw locations as shown in the enlarged corner detail (Figure B).

2. Attach two (2) Figure 8 Brackets to each end of the Back Panel in the approximate locations shown using the #8 x 1/2” flathead screws provided; set aside (Figure C).
**Assembly Instructions**

**Transaction Counter with Work Panel**

**3** Place one (1) End Panel face down on a clean, solid surface or floor. Attach two (2) Figure 8 Brackets to the top edge of the panel in the approximate locations shown using the #8 x 1/2” flathead screws provided; set aside (Figure D).

**Note:** The “taped” edge is the bottom edge. The RIGHT End Panel is shown for reference to assemble a LEFTHAND unit.

**4** Place the Work Panel face down on a clean, solid surface or floor. Attach two (2) Figure 8 Brackets to the right end in the approximate locations shown using the #8 x 1/2” screws provided. Attach one (1) Figure 8 Bracket 11” from the opposite end along the top edge (Figure E).

**5** Attach the Work Panel to the Back Panel as shown using the two (2) Figure 8 Brackets previously installed on the Back Panel and the #8 x 1/2” flathead screws provided. Attach each End Panel as shown in the same manner (Figure F).

The Work Panel and each End Panel should overhang the adjacent panel by 1/32” as shown in the enlarged corner detail (Figure G).
Place the Top Panel face down on a clean, solid surface or floor, as shown. Attach the Back Panel/Work Panel assembly to the Top Panel using the eight (8) Figure 8 Brackets previously installed and the #8 x 1/2” flathead screws provided. Support the end of the Work Panel to keep the assembly level (Figure H).

Check the Model Number of the unit being assembled and refer to the enlarged detail to position the assembly. The corresponding overhang dimensions are shown in the Table (Figure I).

**Note:** The side overhang (Dim. “S”) is for each side.

**Hint:** Position the Back Panel and fix its location with two (2) screws. Use a square to make sure the Work Panel and the End Panel are perpendicular to the Back Panel; complete the assembly.

### Model | Dim. “F” | Dim. “S”
--- | --- | ---
21-7284/6678TCP | 1/64” | 1/64”
31-7286TCW/TCP | 1/64” | 1/64”
31-6680TCW/TCP | 1/64” | 1/64”
35-7286/6680TCW | 9/16” | 1/64”
40-7284TCP | 1” | 1 1/2”
40-6678TCP | 1” | 1 5/8”
50-7286TCW | 1” | 1 3/8”
50-6680TCW | 1” | 1 1/2”

Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Care Teams.
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Position the Transaction Counter/Work Panel assembly on top of the L-Unit worksurfaces and mark its location. Remove the plastic film backer from the tape on the bottom edges of the End Panels and adhere unit to the worksurfaces. The worksurfaces MUST be clean, dry, and free of any dirt or film to assure adequate adhesion (Figure J).

**Caution:** The tape is a very strong adhesive and bonds instantly to the surface it is applied to.