Note: For better clarity, this Instruction does not always show the undersurface pedestal or other undersurface components.

1 In the desired location, place 3" wide masking tape where the end support base intersects with the lower unit. Using a pencil mark the locations of the ends and sides of each end support base. Base should be 4" off the back edge of the worksurface (Figure B).

2 Using a tape measure and pencil mark the locations shown in (Figure B). For boring holes for four (4) 1/4-20 x 2 1/2" Flat Head Machine Screws.

Drill four (4) 5/16" holes through the lower worksurface.

3 Place the end support bases in desired position on the underside of the upper worksurface and epicenter. Attach to the epicenter with four (4) 1/4"-20 x 1/2" bolts, attach to the worksurface with twenty four (24) #12 x 7/8" flat head screws, (Figure C). NOTE: Hand tighten until all components are attached.

4 With the upper and lower units positioned in the desired locations, install four (4) 1/4-20 x 2 1/2" Flat Head Machine screws through the lower worksurface into the end support base (Figure D).