Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.

Assembly Instruction

Epicenter Full Height Inserts—Veneer/Laminate

Recommend Tools

- Drill

Package Contents

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Insert</td>
<td>1</td>
</tr>
<tr>
<td>Brackets</td>
<td>1</td>
</tr>
<tr>
<td>1/16” Diam. Washer</td>
<td>Per Order</td>
</tr>
<tr>
<td>#6 x ¾” Screws</td>
<td>4</td>
</tr>
<tr>
<td>#8 x ½” Screws</td>
<td>Per Order</td>
</tr>
</tbody>
</table>

After all ganging is complete and Epicenters have been installed, align the mounting brackets on the back of the Full Height insert with the upper Epicenter U-channel and lower Epicenter U-channel (Figures A & B).

Figure A

Figure B
2. Push Inserts toward center of run in all ganging applications. If gap is present on end of runs, install blinders onto end of end of run inserts (Figure C). Reference AI2508094 to install blinders.

3. If Panels are out of plane with each other (Figure D), use additional brackets to bring into same plane (Figure E).

Figure C

Figure D
• Laminate and veneer inserts will require drilling (4) 6 x ¾” Panhead philips screws to attach the brackets between inserts.

If inserts show any bowing, use drill with 8 x ½” screws and (2 to 1) 1/16” outside diameter washers to pull out bow (Figure F).
Drill screws with 1 to 2 washers through Epicenter frame slot as necessary. Drill will go through U-channel slot to secure fastener to insert. Use as many as necessary to pull out bow in wood/laminate inserts (Figure G1 and G2). Bow may also be pulled out using screws through the back of the lower epicenter L (see Figure G3).

Figure G1 (Upper Epicenter with bowing inserts)  Figure G2 (Drilling assembly)

Figure G3 (Screwing into back of Lower Epicenter L)