Proper product installation, in accordance with these instructions, is the responsibility of the installing agent.

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Assembly Instructions—Page 1 of 2

1. Attach work surface mounting bracket to face of panel (Note: qty of brackets vary per panel, see Package Contents), using #8 X 5/8" Flat Hd Wd Screws. Center Bracket between Epicenter and end of panel. Top surface of bracket should sit 691MM (27-13/64") off bottom edge of panel. If using Overhead units with Epicenter, HOLD the 691MM when installing bracket.

   **Figure A**

   (Note: Only Phillips Screwdriver needed for End Panels not attaching Epicenters)

   **Note:** If not attaching Epicenter to panel—Stop Here

2. Insert 2-1/2" Bolt into hole provided in Epicenter Frame, pass through and thread into threaded insert in End Panel. Depending on how many epicenters are ganged, washers may or may not be needed. When 8 or more epicenters are ganged, 3" Bolts are required. Using ½” socket and ratchet, securely tighten bolts into inserts, but DO NOT over tighten. Level Mid Panel and Epicenter Frame.

   **Figure B**

   **Double Mid Panel Shown With Upper Epicenter**

   **Double Mid Panel Shown With Full Epicenter**

   **Tip:** Keep a piece of top cap handy when initially leveling. This will reduce periodical leveling later on.
3 Mid Panels that attach to one side of panel — follow directions on page one. Attaching to both sides of panel, do same as page one, except for both sides of panel. Note: Double sided panel will have wire access through panel.

Figure C – Attach Epicenter Frame (Both Sides of Panel).

Double Mid Panel Shown With Full Epicenter Both Sides

Double Mid Panel Shown With Upper Epicenter Both Sides

4 In some scenarios, one or both sides of the panel will not have an epicenter attached to it. In these cases, install the angle bracket(s) on the panel and centered on the worksurface using (3) #10 X 1” Panhead Screws. See Figure D.

Figure D - Attach Angle Brackets (Worksurface not shown)

Double Depth Single Depth

No Epicenters either side

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