1. Remove end panels from packaging by lifting straight up (do not drag) and place them and base assembly flat on protected surface (carpet, blanket, etc) free of dirt and debris. Install the glides into the base assembly and the end panels.

2. Stand the base assembly and one end panel upright. Fasten the base assembly to the end panel by inserting (4) machine screws, flat washers and lock washers provided into the threaded inserts in the end panel. *(SKIP TO STEP 6 IF UNIT IS OVER 120”)* Repeat for the other end panel. Once both end panels are secured, finish attaching the base with #8x2” pan head wood screws provided (3 each side). **NOTE:** Image below has several parts hidden for clarity

3. Center the worksurface on top of the end panel/base assembly. Using #8X1” pan head wood screws provided, fasten the worksurface to the end panel/base assembly.
4 Attach the provided shoulder screws to the removable modesty in all pre-drilled hole locations.

5 Once electrical grommets are installed (optional) and unit is in desired location, Attach the removable panel by lifting panel as high as possible then sliding it down onto the mounting brackets on the base assembly. Avoid scratching the end panel or nicking the removable panel when re-installing.

**NOTE:** Image below has the end panel hidden for clarity.
If the unit is 144-240” in length, attach one end panel following step Number 2. Then attach the center panel to the opposite side of the modesty using (4) 4 1/2” Hex Bolts through the ends of each Modesty assembly with the Center panel sandwiched in between. See figure below. Use washer, lock washer, and nut to attach two modestys and center panel together. Then attach the opposite end panel the same as the first end panel.
Start with one end and place the first piece of the top on the end with the top overhanging approximately 1/8”. Using 8x1” Pan head screws attach the first section of top. Line up the next two section ensuring the edges align and attach with #8 x 1” screws. Ensure the top is centered on the unit. Attach the flat brackets with #8x1” screws across the seems on the bottom of the top. See figures below. 4 Flat brackets should be used per seam in the top.
4. Attach the provided shoulder screws to the removable modesty in all pre-drilled hole locations.

5. Once electrical grommets are installed (optional) and unit is in desired location, Attach the removable panel by lifting panel as high as possible then sliding it down onto the mounting brackets on the base assembly. Avoid scratching the end panel or nicking the removable panel when re-installing.

**NOTE:** Image below has the end panel hidden for clarity.