

Assembly Instruction

1

Unpack all the boxes and locate the hardware kits. The kits will be attached to a streamer that says hardware. The caster stems will need to be pressed into the casters. See Figure 1, insert the stem into the caster and press together using a pair of channel lock pliers. The casters for the mobile pedestal will screw into the inserts on the bottom panel, make sure to place the flat washer provided on the stem like shown in Figure 2. Place the locking casters towards the open front, front door side or drawer front side. Place the non-locking casters towards the rear back panel. Next fasten the hex jam nut and flat washer to the locking caster stems, see Figure 2 below. Now fasten them into the feet of the metal Y-base.



Figure 1



Figure 2

Maneuver Educational Desk Series

Recommend Tools

- Tape measure
- T-Square or straight edge
- Channel lock pliers
- Power drill w/ screw bits
- Pencil

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Furniture with Personality[®]

Telephone 800.482.1717
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Part # 2878788
Rev A

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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.

Assembly Instruction

2

24 inch deep left handed desk assembly. Place the work surface on a flat area so that the back side is facing up. Mark a line 34.5mm parallel from the front edge of the user's side and on mark a line 23mm parallel from the left side. Next mark another line 165mm parallel from the front edge of the user's side and mark a line 76mm parallel from the right side. Place the mobile pedestal as shown below and attach using the four supplied #8 X 1.5in black wood screws. Place the metal Y-base as shown below and attach using the eight supplied #10 X 1 in black wood screws. If an optional modesty panel was ordered place as shown below, see Figure 3. Reverse the marked line placements if a right handed desk is to be assembled.

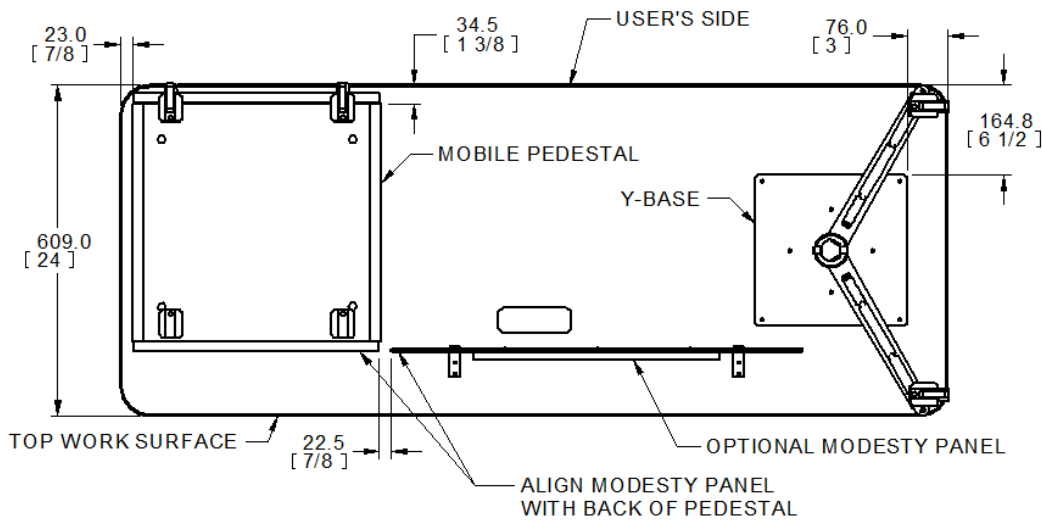
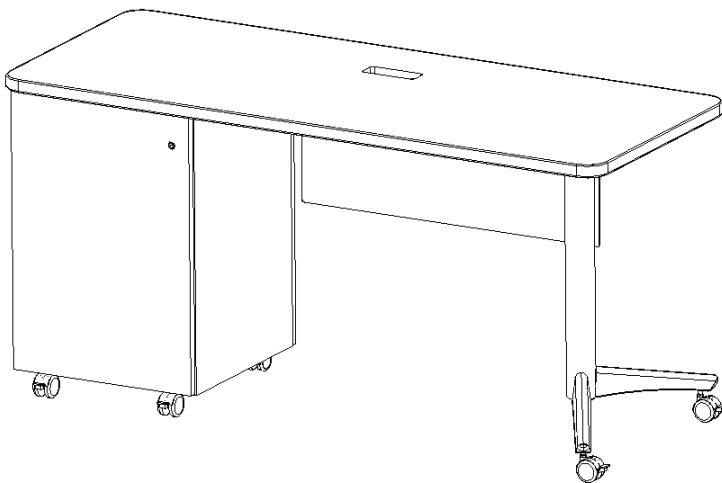


Figure 3



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Assembly Instruction

- 3** 30 inch deep desk assembly. Place the work surface on a flat area so that the back side is facing up. Mark a line 34.5mm parallel from the front edge of the user's side and on mark a line 23mm parallel from the left side. Next mark another line 242mm parallel from the front edge of the user's side and mark a line 90mm parallel from the right side. Place the mobile pedestal as shown below and attach using the four supplied #8 X 1.5in black wood screws. Place the metal Y-base as shown below and attach using the eight supplied #10 X 1in black wood screws. If an optional modesty panel was ordered place as shown below, see Figure 4. Reverse the marked line placements if a right handed desk is to be assembled.

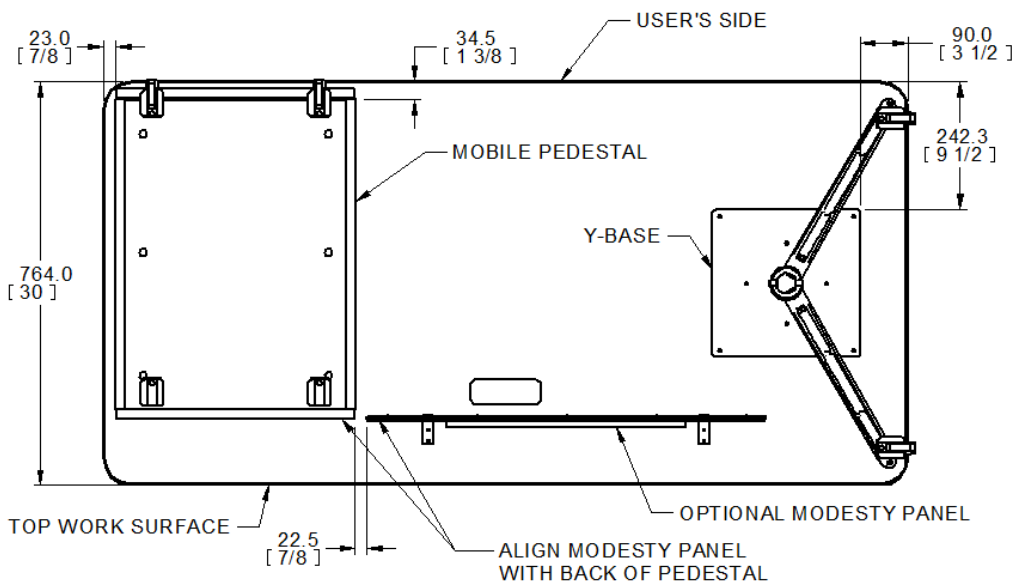
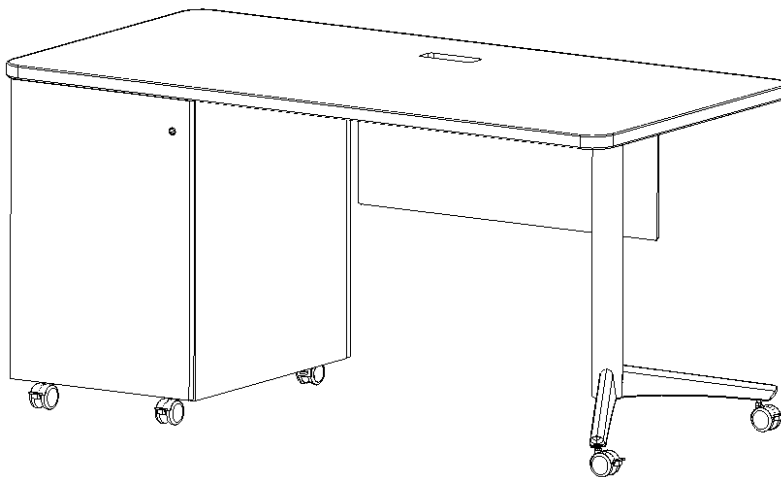


Figure 4



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Maneuver Educational Desk Series

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