Note:

- It is recommended that more than one person be used to unpack, move, & assemble worksurfaces.
- The 120° worksurface N87TRD120L & N87TRD120DL is to be only assembled to a N87C120L to maintain proper stability.
- If electrical option is selected, attach electrical components after the worksurface is attached to the upholstered spine.

1. Unpack the Worksurface
   - Locate the hardware bag containing the attachment screws.
   - Unsecure the mounting brackets from the bottom of the worksurface. *(The brackets are temporarily secured to bottom side of the worksurface to prevent damage during shipping and handling).*

2. Assemble the 3 Flat Brackets to the Top of the Upholstered Spine
   - Using a black marker & sharp pointed ice pick locate and identify the prebored bracket mounting holes on the top surface of the upholstered spine. See Illustration below for the prebored hole locations.
Using a X-Acto knife or scissors, cut a small ½” diameter hole in both the upholstery cover and foam around all (12) attachment hole locations.
Work Surface Assembly

- Align the brackets with the prebored holes in the top of the upholstered spine securing each bracket using (4) #12 X 2 ¼” flathead screw as shown in the illustration below.

3. Attach 120° Worksurface to Upholstered Spine
   - Set and center the 120° worksurface on top of spine aligning the prebored holes in the bottom of the worksurface with slotted holes in the three attachment brackets.
   - Securely fasten (8) #10X1” panhead screws through each bracket into the bottom of the top without overtightening causing the screw to strip out the wood. Repeat this process for all 3 brackets on each side. (See illustration below)

4. Align, orient, level assembly in desired final position.