**Assembly Instruction**

**Note:** This instruction will cover the assembly of hardwire fixed height center beams.

**Note:** Do not attach worksurfaces to the fixed height frame before attaching powered beam assembly. Frame must be fully set before attaching beam.

1. With the center beam upside down. Remove both hardwire junction boxes from the center beam as shown in **Figure A**.

   ![Figure A](image)

2. Remove the four screws securing one U-Channel to the center beam as shown in **Figure B**.

   ![Figure B](image)

3. Have a licensed electrician wire and install the junction boxes on the center beam in the desired configuration. Re-install the U-Channel and junction box / cover in reverse order of steps 1 & 2.

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**Package Contents**

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Self Drilling Screws</td>
<td>4</td>
</tr>
</tbody>
</table>

**Tools Required**

- Screw Driver
- #2 Phillips Bit

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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.
Place the beam onto the frame beam mount brackets as shown in Figure C. Set the distance from the end of the beam to the outside end leg as shown in Figure D.

**Note:** When mounting beams to a Start, Mid, or End unit location additional beams flush against the first beam mounted on the end of the run. Before adding additional beams complete this entire assembly instruction.

**Figure C:**

![Figure C: Diagram of assembly process](image1)

**Figure D:**

![Figure D: Close-up of measurement](image2)

**40 mm**

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**Assembly Instruction**

**Alloy**

Fixed Height Center-Beam Hardwire

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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.
From the bottom of the beam align the v grooves with the holes in the beam mounting brackets as shown in Figure B. Using the provided self-drilling screws secure the beam to beam mounting brackets. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.

**Figure B:**

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**Tools Required**

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