Proper product installation, in accordance with these instructions, is the responsibility of the installing agent.

If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.

**Weli Assembly Instruction**

**Product Line**
NOF HC Guest Seating

**Recommend Tools**
- 5/32” Hex Key or drive

**Package Contents** | **Qty.**
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- 1/4-20 X 3/4” flat head socket cap screw | 6
- 1/4-20 X 5/8” button head socket cap screw | 4

1. With the starter unit secure, an add-on or end unit (shown) should be located so that the seat rails will slide into the mating rail on the outside of the chair.

   Note: seat panels and foam have been removed for clarity.

2. Move the add-on unit into position so that the holes in the seat rails are aligned with the slots in the mounting rails. Assemble the rails using the (4) 1/4-20 X 5/8” button head screws into the threaded holes. Ensure that the underside of the screws is flush and tight to the face of the mounting rails.
3

Attach the plywood back to the starter frame using the (3) 1/4-20 X 3/4” flat head screws. Ensure the holes are aligned and the screws should seat in the countersinks on the mounting plate.