Note: This assembly instruction will cover all configurations of the Alloy adjustable height single sided beams.

1. Attach each crosslink to the already assembled single depth station using the M8x12 Flat Head screws as shown in Figure A. Place the crosslink covers on both ends of each crosslink tube to hide all mounting hardware.

   ![Figure A](image)

   **Figure A:**

2. Place the beam between the crosslink tubes as shown in Figure B. Non powered and powered beams are installed in the same method.

   ![Figure B](image)

   **Figure B:**
From the bottom of the beam align the two outside \textit{v} grooves with the four holes in the beam mounting brackets as shown in Figure C. Using the four provided self-drilling screws secure the beam to the crosslink tubes. Verify the beam is centered lengthwise between the crosslink tubes on both ends. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.