Assembly Instruction

**Note:** This instruction will cover the assembly of hardwire fixed height center beams.

1. With the center beam upside down. Remove both hardwire junction boxes from the center beam as shown in **Figure A**.

![Figure A](image)

2. Remove the four screws securing one U-Channel to the center beam as shown in **Figure B**.

![Figure B](image)

3. Have a licensed electrician wire and install the junction boxes on the center beam in the desired configuration. Re-install the U-Channel and junction box/cover in reverse order of steps 1 & 2.

**Alloy**
Fixed Height Single Center-Beam Hardwire

**Package Contents**

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>#8 x 1 Wood Screw</td>
<td>16</td>
</tr>
<tr>
<td>Self Driving Screw</td>
<td>4</td>
</tr>
</tbody>
</table>

**Tools Required**
- Screw Driver
- #2 Phillips Driver
- #3 Phillips Driver

Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.
From the bottom of the beam align the two inside v grooves with the four holes in the flat mounting brackets as shown in Figure C. Using the four provided self-drilling screws secure the beam to the brackets. Verify the beam is and brackets as aligned as shown below. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.

Figure C:
Align the beam assembly to the underside of the worksurface. Use the 16 provided wood screws to secure the assembly as shown in Figure D. Attach the table frame to the worksurface.