Assembly Instruction

MODESTY PANEL INSTALLATION

Tools Required
Screw Driver w/ #2 Phillips

Hardware
- Left Mount Gusset Bracket Qty 1
- Right Mount Gusset Bracket Qty 1
- 3” L Brackets Qty Varies
- PHP #8x1” Qty Varies
- PHP #8x5/8” Qty Varies

1 Determine if the modesty panel is to be installed as a full front or breakfront unit. This can be determined by the model # of the desk. A full front modesty is installed using the pilot holes that are in the most forward position on the approach side of the desk. The break front is installed using the pilot holes that are more inset towards the centerline of the worksurface (Figure A).

*Note: Returns only feature a full front installed modesty panel.*

2 Open up supplied hardware bag and retrieve 3” L brackets.

3 On the worksurface, start the L brackets in the appropriate location oriented towards the approach side of the worksurface (Figure B) using the provided PHP #8x1” (Qty. Varies) screws. Run down but do not fully tighten screws as some movement in the bracket is preferred for placement of the modesty panel. The bracket should play freely by hand but not be able to travel up and down the axis of the screws.

Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.
4 Layout modesty panel so that pilot holes are oriented upwards.

5 NOTE: Skip this step if installing a 1/3 Height modesty and proceed to step 6.

Locate the large gusset brackets from the hardware kit and note the brackets are side specific. The bent flanges should face towards the interior of the panel so that the flat wall is on the outside (Figure C). Position the large gusset brackets over the provided pilot holes and attach them to the modesty panel using PHP #8x5/8 (Qty. 10) screws.

NOTE: The correct hardware must be used or the modesty panel could be damaged by running screws through the front face.

6 Raise up and align the modesty panel to the front of the worksurface. Position it up against the started L brackets under the worksurface to locate the modesty (Figure D). Take care as to not damage the modesty or surrounding components.

NOTE: On desk units there are pilot holes on the modesty panels to align the modesty panel with the desk.

NOTE: On return units space the modesty one inch off the edge of the return shroud for appropriate spacing (Figure E).
7 **NOTE: Skip this step if installing a 1/3 Height modesty and proceed to step 8.**

While supporting the weight of the modesty panel from the bottom. Start and run down **PHP #8x1** (Qty 10.) screws through the large gusset brackets into the worksurface (Figure F). Do not let the panel hang freely at this point.

![Figure F](image_url)

8 While supporting the weight of the modesty panel from the bottom. Start and run down **PHP #8x5/8** (Qty. Varies) through the 3” L brackets into the modesty panel (Figure G).

**NOTE: The correct hardware must be used or the modesty panel could be damaged by running screws through the front face.**

![Figure G](image_url)

9 Finish install screws that mount the 3” L brackets to the underside of the worksurface. The mod can support itself freely at this point.

![Figure H](image_url)

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