1. **IF NOT DONE SO ALREADY, LOCATE FRAMES TO BE GANGED IN THEIR FINAL INSTALLED LOCATION. THEY SHOULD NOT BE ANCHORED OR HAVE COMPONENTS INSTALLED IN THEM AT THIS POINT (FIGURE A).**

2. **USING NON MARRING CLAMPS, CLAMP THE UNIT TOGETHER ON THE VERTICAL PROFILES SO THE VERTICALS ARE FLUSH ON THE FRONT FACES, AND THE HORIZONTALS ARE LEVEL FROM ONE UNIT TO THE NEXT (FIGURE B).**

3. **LEVEL THE CLAMPED UNITS TOGETHER AS ONE CONTINUOUS UNIT (FIGURE C).**
GANGING BRACKETS CAN BE ATTACHED TO FRAMES IN A VARIETY OF CONFIGURATIONS DEPENDING ON THE UNITS SELECTED AND THE LAYOUT SPECIFIED.

THE PREFERRED STRATEGY FOR STRENGTH AND VERSATILITY IS TO MOUNT GANGING PLATES ON THE VERTICAL MEMBERS WITH TWO PLATES MOUNTED TOWARDS THE TOP AND TWO PLATES MOUNTED TOWARDS THE BOTTOM ON THE INTERIOR (FIGURE D). ALL FOUR PLATES MUST BE MOUNTED WHEN GANGING UNITS.

AN ACCEPTABLE ALTERNATE STRATEGY IS TO MOUNT THE PLATES TO THE HORIZONTAL DEPTH MEMBERS IF A COINCIDENT SET AVAILABLE. AGAIN ALL FOUR PLATE MUST BE MOUNTED WITH TWO MOUNTED AS HIGH AS POSSIBLE AND TWO MOUNTED AT THE BOTTOM (FIGURE E). IN THIS ATTACHMENT METHOD BRACKETS MUST BE OFFSET MIN. 2” FROM THE VERTICAL BAR SO THE BRACKET SCREWS AREN’T RUN THROUGH THE FRAME JUNCTION BLOCKS AND HARDWARE.

CARE MUST BE TAKEN TO AVOID INSTALLING THE PLATES IN A MANNER THAT WILL INTERFERE WITH MODULE PLACEMENT. ALTHOUGH MOST LAYOUTS WILL WORK FINE WITH STANDARD AND ALTERNATE BRACKET POSITIONING, REVIEW THE DESIGN OF THE MODULE LAYOUT TO DETERMINE IF A RISK OF INTERFERENCE EXISTS.
5 ONCE BRACKET POSITIONS ARE DETERMINED FIND THE SELF TAPPING SCREWS FROM THE HARDWARE KIT. START AND RUNDOWN FOUR SCREWS INTO EACH BRACKET TO GANG THE UNIT TOGETHER.

6 TREATING THE GANGED UNITS AS ONE UNIT NOW, RE-LEVEL IF NECESSARY.

7 ALL FRAME UNITS FROM THREE (3) TIERS THROUGH SIX (6) TIERS ARE REQUIRED TO BE PERMANENTLY ANCHORED TO THE FLOOR REGARDLESS OF CONFIGURATION, USAGE, OR IF MULTIPLE UNITS ARE GANGED TOGETHER. REFER BACK TO THE FRAME ASSEMBLY INSTRUCTION FOR ANCHORING PROCEDURE.