1. Place each bracket’s studs into the holes align over the predrilled holes. Using a 4mm hex drive, attach each bracket with one (1) .25-20 x 60mm SCH MSCR. Using a screwdriver attach two (2) #8 x 2 1/4” PHP screws per bracket (Figure A).

2. Lay all three panels onto the brackets. Align mitered corners and push in to remove any gaps between the shelf and the unit. Starting with the two end panels, use the screwdriver attach the shelf to the brackets. Finish by attaching the center panel.
Attach one flat bracket per mitered edge. Each bracket is attached with eight (8) #10 X 5/8 FHP SMSCR.