Ganging Installation

Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service.

Recommended Tools

- Socket Wrench
- 7/16 Socket
- Level

1. Position and level all ganging models in the desired layout configuration and location. Attach each required ganging bracket to the first joining model using two (2) flat 3/4" washers, two (2) 1/4"-20x3/4 hex head bolts (Figure A).

Note: Attach tables prior to ganging.
Install electrical into the top of the spine/s prior to ganging.
Make all electrical connections in each spine prior to ganging.
Recommended two or more persons be used to move, align, and gang together.

Hand tighten at this point so alignment can be adjusted if needed. See the ganging bracket location per model (Figure B).

Figure A

Package Contents Qty.
1/4-20x3/4 Hex Head Bolts Per Order
Ganging Bracket/s Per Order
3/4 Flat Head Washer Per Order

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Ganging Installation

Figure B

- **N87AAA36**: 1 Ganging Bracket
- **N87AS1A36**: 2 Ganging Brackets
- **N87AS2A36**: 2 Ganging Brackets
- **N87C120**: 1 Ganging Bracket
- **N87CS120**: 2 Ganging Brackets
- **N87LALAR**: 1 Ganging Bracket
- **N87LSALAR**: 2 Ganging Brackets
- **N87TA**: 1 Ganging Bracket
- **N87TSA** option #1: 2 Ganging Brackets
- **N87TSA** option #2: 2 Ganging Brackets
Ganging Installation

2. Align the first ganging model to the second jointing model (Figure C).

![Figure C](image1)

Models shown are just for illustration; yours may vary.

3. Align the ganging bracket to the ganging bracket holes on the bottom of the next ganging model. Attach ganging bracket to the next joining model using two (2) Flat 3/4" washers, two (2) 1/4"-20x3/4 hex head bolts into the threaded holes (Figure D). Only hand tighten at this time. Use hand clamps to pull legs together if needed to position each model into the proper ganging location.

![Figure D](image2)

4. Position, align and level ganged models in the desired location. Then tighten all bolts with a 7/16 socket. Continue these steps for multiple ganged models.

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